

COMMON FACILITY SERVICE CENTRE, PAYYANAD, MANJERI
REVISED SERVICE CHARGE RATE OF VARIOUS MACHINES W.E.F. 23-06-2022
as per order G.O.(Rt) No.580/2022/ID dated: 23/06/2022

RUBBER DIVISION

NAME OF MACHINE	NEW RATE	
RUBBER MIXING MILL (16"x42")	360	
RUBBER EXTRUDER (4 ½ ")	175	
CALENDERING MACHINE	120	
HYDRAULIC PRESS (18"x18")	165	
SCREW PRESS (24"x24")	120	

TOOL ROOM

NAME OF MACHINE	NEW RATE	
SURFACE GRINDER SFW -1	210	
UNIVERSAL MILLING MACHINE FN-24	210	
CYLINDRICAL GRINDER K-130	160	
LATHE NH 26	330	
LATHE NH 22	220	
TOOL AND CUTTER GRINDER GTC/287	150	
RADIAL DRILLING MACHINE RM 62	230	
POWER HACKSAW	60	
WELDING SET 300 A	130	
PLAINING MACHINE	135	
SHAPING MACHINE	105	
FLEXIBLE SHAFT GRINDER	55	
5 TON X 3Mtr. Lift	400	
1 TON X 3Mtr. Lift	200	

COST OF RUBBER MIXING MILL (16"x42") FOR EACH 5 MINUTES

Minutes	Charge	
5	30	
10	60	
15	90	
20	120	
25	150	
30	180	
35	210	
40	240	
45	270	
50	300	
55	330	
60	360	

PHYSICAL TESTING LABORATORY W.E.F. 23-06-2022

NAME OF MACHINE	NEW RATE	
Compound Preparation	Rs. 300/- + Material cost Max 300 gm.	
Tensile peroperties before ageing	520	
Tensile peroperties before and after ageing	600	
Tear Strength before ageing	400	
Tear Strength before & after ageing	470	
Shore Hardness (Both Durometer & IHRD)	200	
Compression set	400	
Abrasion resistance	400	
Rheograph (Cure Time)	520	
Flex resistance	650	
Split tear strength	350	
Bulk Density	200	
Relative Density	200	
DRC Determination	80	
PH Determination	80	

PROJECT WORK

	NEW RATE	
Project work	4000	
Training Fee per day for entrepreneurs	200	
Training Fee per day for students	200	
Training - Package charge (5 days) Max. 15 Students	7500	
User fee for training in frastrure	Rate as fixed by PWD from time to time	
FEE AND CONCESSION FOR INCUBATION PROCESS (NEW SCHEME)		
Registration charge for an incubatee(individual/group/institution)	5000	
Service charge applicable for first year of registration	70%	
Service charge applicable for second year of registration	80%	
Service charge applicable for third year of registration	90%	
Service charge applicable for fourth year of registration	100%	

Assistant Director